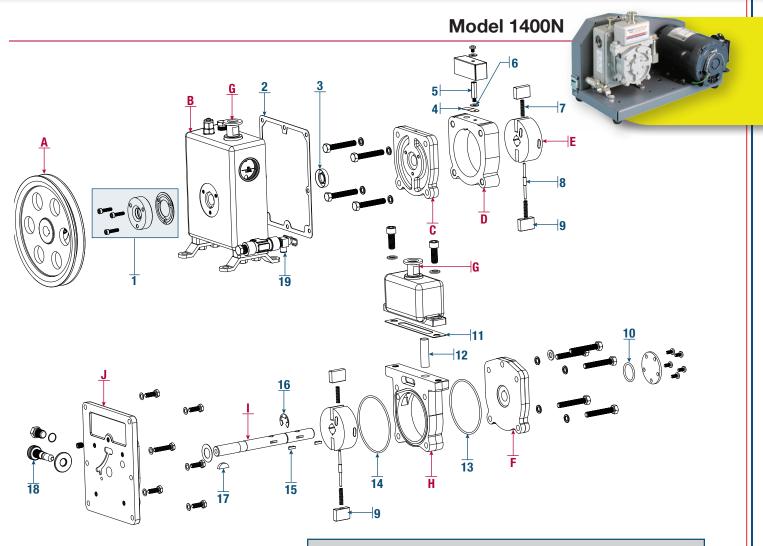
CHEMSTAR® Pumps for Corrosive Gases



ID	Ohr	Description	ID	04.	Description	
ID	Qty.	Description	ID	Qty.	•	
Major	Repair	Kit 1400K-10	11	1	Gasket, Intake Chamber Cover	
1	1	Shaft Lip Seal Kit, 5/8" CAT. NO. 1401E-01	12	1	Intake Screen	
2	1	Gasket Oil Case	13	1	0-Ring	
3	1	Lip Seal	14	1	0-Ring	
4	1	Exhaust Valve	15	2	Woodruff Key	
5	1	Stud Baffle	16	1	Retaining Ring	
6	1	Flat Washer Brass	17	1	Woodruff Key	
7	4	Vane Spring				
8	2	Spring Holder for Vane				
9	4	Vane	Minor Repair Kit CAT. No. 1400K-09			
10	1	0-Ring	Contains same as Major Repair Kit 1400K-10 except vane I.D. No. 9.			

Image of the lot of the	ID	Qty.	CAT. No.	Description	ID	Qty.	CAT. No.	Description
Assembly Assembly Exhaust Filter C 1 41-1045 Front Plate *89956-11 Gold Vacuum D 1 41-1042 Inner Ring *89956-15 Gold Vacuum D 1 41-1042 Inner Ring *89956-15 Gold Vacuum E 1 41-1040 Rotor *331040-5 5' x 7/16" LD. Vacuum Hose F 1 61-8701 Back End Plate 9 1 41-1059 Vane G 1 1393F ISO NW 16 Adapter to 3/4"-20 1 61-8901 Belt Guard H 1 61-8674 Intake Ring 1 61-8901 Belt Guard J 1 41-1060 Shaft 18 1 41-1736 Gas Ballast Valv J 1 61-8678 Center Plate 1 41-0551 Motor Pulley with Set Screw I 1 41401E-01 Shaft Lip Seal Kit, 5/8" 1 41-3753 Oil Case Window 1 *1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,	A	1	41-2191				★1417	otanidara
Image: Section of the section of t	В	1	61-8548C	0.1. 00.00			★1417L	Exhaust Filter
Image in the	C	1	41-1045	Front Plate			★8995G-11	
Image: Section of the section of t	D	1	41-1042	Inner Ring			★8995G-15	dora racaam
G 1 1393F ISO NW 16 Adapter to 3/4"-20 1 61-8901 Belt Guard H 1 61-8674 Intake Ring 1 61-8916 Pump Base I 1 41-1060 Shaft 18 1 41-1736 Gas Ballast Valv J 1 61-8678 Center Plate 1 41-0551 Motor Pulley with Set Screw I 1 ★1401E-01 Shaft Lip Seal Kit, 5/8" 1 41-3753 Oil Case Window 1 ★1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,	E	1	41-1040	Rotor			★331040-5	0 // // / 0 // 0/
Image: Solid State Stat	F .	1	61-8701	Back End Plate	9	1	41-1059	Vane
I 1 41-1060 Shaft 18 1 41-1736 Gas Ballast Valv J 1 61-8678 Center Plate 1 41-0551 Motor Pulley with Set Screw 1 1 ★1401E-01 Shaft Lip Seal Kit, 5/8" 1 41-3753 Oil Case Window 1 ★1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,	G	1	1393F			1	61-8901	Belt Guard
J 1 61-8678 Center Plate 1 41-0551 Motor Pulley with Set Screw 1 1 ★1401E-01 Shaft Lip Seal Kit, 5/8" 1 41-3753 Oil Case Window 1 ★1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,	H	1	61-8674	Intake Ring		1	61-8916	Pump Base
Image: Non-Section of the section of the se	I.	1	41-1060	Shaft	18	1	41-1736	Gas Ballast Valve
1 1 *1401E-01 Shaft Lip Seal Kit, 5/8" 1 41-3753 Oil Case Window 1 *1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,	J	1	61-8678	Center Plate		1	41-0551	
1 *1401E Mechanical Shaft 1 61-8622 1/3 HP Motor,					19	1	726130	Oil Drain Valve
	1	1	★1401E-01			1	41-3753	Oil Case Window
		1	★1401E			1	61-8622	1/3 HP Motor, 115V, 60Hz, 1Ph

★ - Suggested Spare and Consumable Parts

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